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control the production
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in order to have good
quality.

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are collected: each

sample of size of 4 bottles. Given: average of sample averages = 624 Average of sample ranges - 4 The UCL of the 4-sigma R chart will be dout of 9 son F Tir.

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control is the ntrol By observation of Free variables of a manufacturing process over time and the BV application of statistical analysis of those variables to define operating windows that yield lower defect products. This method is used primarily for manufacturing lines rather than chemical processing equipment, though it is valid for

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